

Foreword

Hello reader,

Thank you for taking the time to read our catalogue! Within these pages, you will become familiar with our company, our vision, our products, and our services. Additionally, you will be informed and inspired about packaging and sustainable options within the plastics industry.

If you need additional information about a specific product, simply scan the QR-code to visit the product page on our website. There, you can easily order and browse alternative products. Meanwhile, feel free to contact us with any questions, wishes, or ideas. Together, we will unbottle your success with the right sustainable packaging!

Best regards, **John van Dijk**Managing Director



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Nice to meet you

We are a creative and technical partner in the field of plastic bottles. But what really defines us is our commitment to society and nature. Because even in the packaging business, there is always a way to be kind to humans and the earth. Hd packaging sets the standard and invites you to join us on the path to sustainability.

One way of doing that is by setting the right example with our own decisions, such as producing in Europe with our long-standing partners who share our vision. We aim to turn our fleet entirely electric, make our bottles as light as possible to save plastic, actively use recycled materials, and make conscious decisions regarding transport and distribution. Moreover, we help people who are disadvantaged in the labour market to rediscover their way in their professional lives. As a family business, we want to preserve the world for our children, their children,

and future generations. This includes our future clients and end users. However, we cannot achieve this alone. We must all take responsibility together. We recognize that plastic drives the packaging industry, but we must also demonstrate how plastic can be used ethically to ensure the sustainability of our industry. Functional, aesthetic, and sustainable packages are needed now.

How we bottle your success

At hd packaging Design, we believe that every bottle tells a story. Our innovative





approach combines top-notch design and practicality to ensure that your product stands out on the shelves. Since 1970, we've been crafting custom and standard moulds with precision and creativity. Our high quality bottles, made from recycled PET and HDPE, are not just containers but statements of excellence.

We offer tailored solutions, whether you need unique designs or cost-effective standard bottles. Our experienced team conducts thorough market research and uses cutting-edge technology alongside skilled craftsmanship to deliver the best results. Additionally, we provide a 'half-way house' option where you share development costs for exclusive rights, ensuring affordability and exclusivity.

Partner with hd packaging Design and let's unbottle the potential of your product together!



PE

The power of plastic...

Plastic may not seem special, but it is one of the strongest and lightest materials available. It protects valuable products while being transparent and is incredibly durable. As a producer of products, plastic offers numerous advantages compared to other packaging materials.

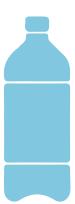
Strong and light

Plastic is ideal for production and transport. It requires less material to protect products, making it efficient and costeffective.



Perfect protection

Plastic safeguards against external factors like oxygen, CO2, and other airborne agents, preserving product integrity.



Durable and recyclable

Plastic lasts long and can be reused repeatedly if we recognize its value as a resource, thus reducing waste.



Versatile and attractive

There are many types of plastic packaging that can protect a wide range of products while looking appealing and innovative.



Moreover, plastic is integrated into our daily lives. It is everywhere, even though we may not realize it every day. It is in the casing of your laptop, the interior components of your car, and kitchen appliances. Furthermore, it protects your food and beverages, keeping them safe and fresh.





...with respect for the world!

A world where we make use of the advantages of plastic, without wasting it and polluting the nature. Because it is true: plastic waste remains over 500 years in nature. But what about glass jars and bottles, that stay 1 to 2 million years? Or soda cans of aluminium, which remain 200 years in nature? Cardboard drink or milk cartons only stay 2 to 3 months in nature, but don't offer moisture protection, a barrier against co2, oxygen, odours or a transparent look.

Responsible use of plastic

Did you know that using plastic is not as bad for the environment as you might think? First, plastic can also be made of raw materials such as corn, instead of petroleum. Second, plastic packaging has a relatively small carbon footprint because it is light and thin-walled. You only need a small amount per product. The energy used for production and transportation is limited. So why do we throw away such a valuable material that can be reused for multiple purposes?

It would be great if more companies and consumers chose recycled plastic instead of non-recycled plastic. That way, plastic waste becomes valuable again, and plastic becomes the more sustainable choice. Therefore, we invite you to choose recycled plastic packages.





Learn more...

A quick guide to bottle shapes

Choosing the right bottle shape is essential for both functionality and brand identity. This quick guide will help you understand the various shapes available and how each can best serve your product's needs. All of these shapes are available in PET, HDPE, and their recycled equivalents, with matching closures.

Round Bottles

Round bottles are the most common and versatile shape in the packaging industry. Their cylindrical design makes them easy to handle and label, and they are widely used in cosmetics, beverages, and cleaning products. Their classic shape is both timeless and functional.

Oval Bottles

Oval bottles offer a unique blend of style and practicality. With their smooth, elongated shape, they provide a comfortable grip and a sleek profile. This shape is often chosen for personal care products, like lotions and shampoos, where an ergonomic design is desired.

Rectangular Bottles

Rectangular bottles are known for their space-saving design. Their flat sides make them easy to stack and store, maximizing storage efficiency. This shape is popular in the food and beverage industry, particularly for sauces, juices, and condiments, where efficient packaging is key.



Square Bottles

Square bottles stand out for their modern, edgy look. Their uniform shape allows for tight packing on pallets, reducing wasted space during shipping. They are typically used for premium products like speciality beverages and luxury cosmetics, where both style and practicality are important.

Diverse and Custom Bottles

This is a wide range of unique and specialized shapes that don't fit into the standard categories. These can include custom designs tailored for specific products, offering distinct branding opportunities. Diverse shapes are often used in niche markets, where a unique bottle can make a product stand out on the shelf.

Whether you prioritize efficiency, aesthetics, or a unique brand statement: hd packaging has always a bottle shape to match your goals. Explore these options to find the perfect fit for your product and market. We will gladly assist you with personalized advice for your product line!



The top 5 series shaping industries



In the vast world of packaging, certain bottles stand out for their unique designs, practicality, and widespread use. Here's a quick rundown of the top five bottles that are making waves across various industries.

1. Basic Round Series (HDPE)

The Basic Round is the undisputed classic in the packaging world, particularly in the cosmetics industry. With its timeless cylindrical design and friendly, rounded shoulder, this HDPE bottle is a go-to choice for everything from beauty products to cleaning sprays. Its neutral, elegant appearance makes it easy to label and decorate, while its stable shape ensures it stands proudly on any shelf. The Basic Round's versatility and subtle charm have earned it the title of the "mother of all cosmetic bottles."

2. Basic Sharp Series (PET)

Offering a touch of luxury, the Basic Sharp is a more refined cousin of the Basic Round.

Crafted from PET, this bottle features a sharp cylindrical shape and flat shoulder, giving it a sleek and sophisticated look. It's particularly popular in high-end salons and for premium cosmetic products. Though it shares the same reliable properties as the Basic Round, the Basic Sharp's glossy finish and modern design make it a preferred choice for those seeking a slightly more upscale aesthetic.

3. Multi Series (HDPE)

The Multi series is a powerhouse in the packaging world, known for its incredible versatility. This series covers a wide range of applications, from laundry detergents and cleaning products to motor oils and liquid plant food. Available in various shapes, sizes, and with multiple closure options, the Multi series lives up to its name. Whether it's a soap bottle, trigger spray, or a large-capacity WC bottle, this family of bottles can handle it all. Its multi-functional design makes it a staple across multiple industries.



4. Juice Square series (PET)

Breaking away from traditional round designs, the Juice Square PET is a standout in the beverage industry. One of the first to introduce a square shape, this bottle has become a favourite for juices, smoothies, and fruit drinks. Its square design allows for efficient packing and storage, while the fixed cap ensures no plastic waste ends up in nature. The Juice Square PET is not just innovative, but also highly practical, offering a perfect blend of form and function.

5. Sauce Cylinder Series (HDPE)

The Sauce Cylinder might seem unassuming, but it's a staple in the food service industry. This HDPE bottle, often seen in restaurants and home kitchens, is designed for practicality. Its cylindrical shape and soft, squeezable material, thanks to a 50% LDPE mix, make it ideal for dispensing sauces and dressings. The Sauce Cylinder is all about utility— simple, effective, and reliable, proving that sometimes the best designs are the ones that simply get the job done.



What bottle suits your industry?

These five bottles represent the best in packaging design, each excelling in its respective niche. All of them have various closing options, including several caps and pumps.

Do you seek advice on what bottles are suitable for your industry?

Please contact us for personalized advice.







PET & R-PET

Sustainable, recyclable, durable and cost-efficient

Polyethylene terephthalate (PET) is a widely used plastic material known for its durability, lightweight nature, and recyclability. It is ideal for making bottles and packaging due to its clarity and strength. Recycled PET (rPET) is PET that has been reprocessed after use, contributing to sustainability by reducing waste and consuming less energy than newly produced PET. rPET retains most properties of new PET, such as strength and clarity, although it can often be slightly discoloured. By choosing rPET bottles, you support a circular economy and reduce the ecological footprint of your products. Let's highlight the differences and introduce available shapes, series, and closures

PET

Polyethylene terephthalate (PET) offers excellent durability and impact resistance, making it an ideal choice for packaging solutions. Its lightweight nature helps reduce transportation expenses, and its clarity enhances product visibility. Additionally, PET is highly recyclable, contributing to environmental sustainability by reducing waste and conserving natural resources. This material is also safe for food and beverage storage, ensuring that it does not react with the contents. PET's versatility extends beyond packaging, finding applications in textiles and automotive parts. By selecting PET bottles, you benefit from a reliable, sustainable, and versatile material suitable for a wide range of uses.

Recycled PET

Recycled PET (rPET) is an eco-friendly alternative to virgin PET, produced through reprocessing used PET bottles and containers. This process significantly reduces waste and energy consumption, supporting a more sustainable environment, rPET maintains similar properties to new PET, including strength and clarity, though it may exhibit slight colour variations. Advancements in recycling technology have improved the quality of rPET, making it a viable option for various packaging needs. By opting for rPET bottles, you help promote a circular economy and minimise the ecological impact of your products. rPET is an excellent choice for those committed to sustainability without compromising on quality.

Basic round



Examples of fitting closures



- Round bottle
- Also available in recycled PET
- Rounded shoulders
- Also known as Boston Round, Tall Boston Round
- Custom color available for orders from 25,000 units
- Different sizes in stock
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
50	24.410	85.5 x 33.6 x 33.6
100	24.410	116.7 x 39.2 x 39.2
150	24.410	129.9 x 44.2 x 44.2
200	24.410	147.9 x 48.0 x 48.0
250	24.410	163.4 x 53.0 x 53.0
300	24.410 /28.410	165.9 x 54.0 x 54.0
400	24.410	179.9 x 61.2 x 61.2
500	24.410 / 28.410	179.9 x 68.4 x 68.4
1000	28.410	209.9 x 87.0 x 87.0

Looking for clear, versatile packaging?

The Basic Round PET is perfect for cosmetics, cleaning products, and pharmaceuticals. Its transparent material ensures exceptional visibility, while the simple round design makes it effective for various applications.



Basic sharp



Examples of fitting closures



- Round bottle
- Also available in recycled PET
- Stocky stable model
- Sleek modern look
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
50	24.410	84.4 x 33.6 x 33.6
100	24.410	111.4 x 40.0 x 40.0
125	24.410	121.4 x 42.0 x 42.0
150	24.410	129.9 x 44.2 x 44.2
200	24.410	147.9 x 48.0 x 48.0
250	24.410	163.4 x 53.0 x 53.0
300	24.410	165.9 x 54.0 x 54.0
500	28.410	167.0 x 68.4 x 68.4

Need sleek, modern packaging?

The Basic Sharp PET is ideal for cosmetics, cleaning products, and pharmaceuticals. Its angular design and clear PET material make it a perfect choice for a wide range of products, ensuring both functionality and a contemporary appearance.









Basic short



- Round bottle
- Also available in recycled PET
- Stocky, stable model
- Sleek, modern look
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
50	24.410	76.5 x 36.0 x 36.0
100	24.410	101.1 x 43.0 x 43.0
150	24.410	112.5 x 48.5 x 48.5
200	24.410	121.0 x 54.0 x 54.0
250	24.410	133.1 x 57.0 x 57.0
300	24.410	142.4 x 59.5 x 59.5
500	28.410	164.0 x 70.5 x 70.5
1000	28.410	209.9 x 87.0 x 87.0

Examples of fitting closures



A compact and durable packaging solution

Ideal for cosmetics, cleaning products, and pharmaceuticals. The Basic Short PET bottle offers maximum visibility and a robust design, making it suitable for diverse professional applications.



Basic rectangle



- Rectangular bottle
- Also available in recycled PET
- Angular shoulders
- Various colored closures
- Custom color available for orders from 25,000 units
- -> Different sizes in stock
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	Dimensions (mm)
250	28.410	143.0 x 64.6 x 40.6
500	28.410	172.0 x 80.5 x 50.8

Searching for reliable, clear packaging?

The Basic Rectangle PET is perfect for cosmetics, cleaning products, and pharmaceuticals. Its rectangular shape offers stability, while the transparent PET material provides maximum product visibility.



Basic cylinder



Volume (ml)	Neck Finish	Dimensions (mm)
250	28.410	166.9 x 51.0 x 51.0
500	28.410	178.0 x 68.0 x 68.0

28.410

1000

- Round bottle
- Also available in recycled PET
- Sloping shoulders
- Various colored closures
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



A compact and durable packaging solution

Ideal for cosmetics, cleaning products, and pharmaceuticals. The Basic Short PET bottle offers maximum visibility and a robust design, making it suitable for diverse professional applications.

245.0 x 81.0 x 81.0





Juice







- Round bottle
- -> The classic juice and milk bottle
- Available from stock
- Slim neck for a good grip
- Custom color available for orders from 25,000 units
- -> Ideal for juices and smoothies
- Made in Europe

Examples of fitting closures





Volume (ml)	Neck Finish	Dimensions (mm)
250	3-start	148.0 x 55.0 x 55.0
330	3-start	163.7 x 60.0 x 60.0
500	3-start	196.6 x 67.0 x 67.0
1000	3-start	254.0 x 84.0 x 84.0

Looking for reliable beverage packaging?

The Juice PET is ideal for fruit juices and smoothies. Its practical design includes a large label area, ensuring product safety and visibility with its tamper-evident features.

More information and ordering online







Juice square



- Round bottle
- The classic juice and milk bottle
- Available from stock
- Slim neck for a good grip
- Custom color available for orders from 25,000 units
- Ideal for juices and smoothies
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
75	29.25 mm	85.0 x 36.5 x 36.5
125	29.25 mm	110.0 x 40.0 x 40.0
250	3-start	140.2 x 51.3 x 51.3
330	3-start	154.1 x 55.9 x 55.9
500	3-start	174.2 x 63.8 x 63.8
750	3-start	210.0 x 69.5 x 69.5
1000	3-start	29.3 x 77.1 x 77.1

Examples of fitting closures



Looking for compact, practical packaging?

The Juice Square PET is perfect for fruit juices and smoothies. Its square design maximises label space, while the tamper-evident cap ensures product security.



Juice slim







- Oval bottle
- Modern juice bottle
- Slim body for good grip
- -> 360 degree labelling
- Custom color available for orders from 25,000 units
- Ideal for juices and smoothies
- Made in Europe

Examples of fitting closures





Volume (ml) Neck Finish Dimensions (mm)

250 3-start 170.0 x 57.0 x 44.0 450 3-start 173.0 x 65.5 x 65.0

Ideal for fruit juices and smoothies

The Juice Slim PET offers a sleek, easy-to-hold design. Its tamper-evident cap provides secure sealing, making it a practical choice for beverage packaging.

More information and ordering online







Juice shot mini







Volume (ml)	Neck Finish	Dimensions (mm)
50	28PCO	95.2 x 33.0 x 33.0
75	28PCO	112 0 x 33 0 x 33 0

- Round bottle
- **Practical bottle**
- Available from stock
- 360 degree labelling
- Custom color available for orders from 25,000 units
- Ideal for concentrated juices and smoothies
- -> Can be supplied in 100% recycled PET food-grade
- Made in Europe

Example of fitting closure



Need compact, convenient packaging for beverages?

The Juice Shot Mini PET is perfect for small servings of fruit juices and smoothies. Its tamper-evident cap ensures product integrity, making it ideal for on-the-go consumption.



Juice smoothie







- Oval bottle
- The classic juice and milk bottle
- Available from stock
- Slim neck for a good grip
- Custom color available for orders from 25,000 units
- Ideal for juices and smoothies
- Made in Europe

Examples of fitting closures





Volume (ml)	Neck Finish	Dimensions (mm)
250	3-start	138.5 x 55.0 x 55.0
330	3-start	163.5 x 57.6 x 57.6
500	3-start	193.5 x 65.0 x 65.0
750	3-start	218.5 x 75.0 x 75.0
1000	3-start	243.5 x 81.0 x 81.0

Looking for attractive beverage packaging?

The Smoothie PET is perfect for smoothies and similar drinks. Its large label area allows for clear branding, while the tamper-evident cap ensures product safety and visibility.

More information and ordering online







Multi trigger







- Rectangular bottle
- Available from stock
- Contemporary model
- Slim neck for a good grip
- Custom color available for orders from 25,000 units
- Ideal for a trigger spray pump
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
500	28.410	226.5 x 88.0 x 46.7
750	28410	257.6 x 89.0 x 63.9

Examples of fitting closures



Searching for clear, functional packaging?

The Multi Trigger PET is ideal for cleaning and polishing products. Its transparent design ensures maximum product visibility, making it perfect for professional use.



Professional trigger







- Round bottle
- Available in recycled PET
- Slim neck for a good grip
- Custom color available for orders from 25,000 units
- Ideal for a trigger spray pump

Neck Finish

Made in Europe

Examples of fitting closures



Volume (ml)

750

28.410

Dimensions (mm)

197.0 x 89.0 x 89.0

Looking for stable, reliable packaging?

The Professional Trigger HDPE is designed for use with trigger sprays. Its narrow neck and wide base provide both practicality and stability for various industrial applications.

More information and ordering online







Compact round



- Round bottle
- Also available in recycled PET
- Sloping shoulders
- Various colored closures
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
500	3-start / 28.410	169.0 x 72.0 x 72.0
750	3-start / 28.410	203.8 x 77.5 x 77.5
1000	3-start	217.8 x 89.0 x 89.0

Examples of fitting closures



Need transparent packaging with versatility?

The Compact Round PET is ideal for smoothies, detergents, and cleaning products. Its design ensures excellent visibility and flexibility, making it suitable for diverse uses.





Compact rilled







- Round bottle
- Also available in recycled PET
- Sloping shoulders
- Various coloured closures
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	Dimensions (mm)
500	28.410	168.0 x 70.0 x 70.0
1000	28.410	210.0 x 87.0 x 87.0

Ideal for clear, adaptable packaging solutions.

The Compact Rilled PET is suitable for cosmetics, cleaning products, and pharmaceuticals. Its transparent material and versatile design meet the needs of various industries.



Care



- Rectangular bottle
- Available in recycled PET
- Rounded shoulders
- Various colored closures
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
300	28.410	184.4 x 76.0 x 37.1
500	28 410	216.6 v 88.0 v 43.0

Examples of fitting closures



Need clear and functional packaging for automotive products?

The Care PET bottle is perfect for car shampoo and polish. With its large label area and transparent design, it's an excellent choice for professional automotive applications.





Pharma cylinder







- Round bottle
- In transparent and brown, available from stock
- Well-defined shoulders
- Various colored closures
- -> Large label area
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	Dimensions (mm)
250	28.410	129.5 x 62.6 x 62.6
500	28.410	147.5 x 80.0 x 80.0
1000	28.410	217.0 x 88.2 x 88.2

Do you need clear, reliable packaging for pharmaceuticals?

The Pharma Cylinder PET is ideal for pharmaceutical products and natural cosmetics. Its transparent PET material ensures visibility, making it versatile for various medical applications.





Message in a bottle

Telling your story through design



A bottle is so much more than the container for your product. It can be the eye-catcher on the shelf, the advertisement in the bathroom or kitchen, and an extension of your brand identity. Moreover, it is a way to inform customers about your brand and what's in the bottle. What should you consider when you design your bottle? We'll share our best insights with you.

Focus on design and ergonomics

A well-designed bottle is user-friendly and aesthetically pleasing. The shape, size, and functionality should come together. The best product is easy to handle and appealing to see. How great would it be if your product was just sitting on the countertop, instead of at the back of a cupboard?

Consider a different shape

Each product category has shapes that are commonly used. However, you might want to stand out with a different shape. Some of our customers even choose a temporary different shape, to celebrate a limited edition of their product.

Think about transparency

Do you want to show the substance of your product, or do you prefer to keep it mysterious? For orange juice, it can be appealing to see how fresh your product is. Other products cannot stand the light and benefit from more opaque packaging, such as self-care products.

Provide clear and informative labels

Many people compare labels before buying a product. So it better be good! Depending on your product, you should provide information about the ingredients, the origin of the ingredients and the way to use the products. You should also mention an expiration date.

Incorporate branding elements

Any bottle, as small or big as it is, is another part of your branding story. The moment that a customer grabs your bottle in the store can be the first introduction to your brand. Therefore, we strongly advise mentioning a cohesive brand story on all bottles.

Used recycled or recyclable materials

Sustainability is growing in importance. Not only to companies, but also to customers worldwide. With the right bottle design, you can show that you have chosen recycled materials. On the label, you can add more information about how the production of your product is environmentally friendly.

There are indeed many factors to consider. Luckily, you don't have to figure it out all on your own. Hd packaging is always up for a branding challenge in making the best bottles possible. We will inform you about all your options: from materials, to shapes, pricing, and labels.

Do you want to partner up and stand out in the crowd? Please contact us to create the right packaging for your products.







HDPE & R-HDPE

Robust, durable, versatile and moist-resistant

High-density polyethylene (HDPE) is a widely used plastic known for its robustness and versatility. It is an essential material in various industries, particularly for packaging and construction, due to its durability and resistance to moisture and chemicals. Recycled HDPE (rHDPE) takes the benefits of HDPE a step further by reprocessing used HDPE, thereby promoting sustainability. Utilizing rHDPE helps reduce environmental impact, conserve resources, and lower production costs. Both HDPE and rHDPE play crucial roles in modern manufacturing, offering solutions that balance performance with environmental responsibility. Understanding their unique benefits can guide better choices in material selection for various applications.

HDPE

HDPE is a strong, durable plastic renowned for its impact resistance and low moisture absorption. These properties make it ideal for a wide range of applications, from piping systems to packaging. HDPE is particularly valued in industries requiring robust containers and protective elements due to its high tensile strength and resistance to chemicals. Its lightweight nature also contributes to its popularity, reducing transportation expenses while maintaining product integrity. Additionally, HDPE's recyclability supports environmental sustainability, making it a favoured choice for eco-conscious manufacturers seeking reliable and versatile material solutions

Recycled HDPE

Recycled HDPE (rHDPE) is HDPE that has been reprocessed after its initial use, contributing significantly to environmental sustainability. The recycling process involves collecting, sorting, cleaning, and re-melting HDPE waste to form new products. rHDPE retains many properties of virgin HDPE, such as strength and durability, though it may exhibit slight colour variations. Using rHDPE reduces plastic waste in landfills, conserves natural resources, and requires less energy than producing new HDPE. This makes rHDPE a cost-effective and eco-friendly alternative, supporting a circular economy and reducing the overall ecological footprint of plastic products.

HDPE

Basic round



Volume (ml)	Neck Finish	Dimensions (mm)
30	24.410	68.5 x 30.5 x 30.5
50	24.410	85.5 x 33.6 x 33.6
100	24.410	116.7 x 39.2 x 39.2
125	24.410	124.4 x 42.0 x 42.0
150	24.410	138.9 x 43.3 x 43.3
200	24.410	157.0 x 47.0 x 47.0
250	24.410	176.5 x 48.9 x 48.9
300	24.410	179.9 x 53.2 x 53.2
400	24.410	179.9 x 61.2 x 61.2
500	24.410	179.9 x 68.4 x 68.4
1000	28.410 / 1594	209.9 x 87.0 x 87.0
2000	28.410 / 1594	263.0 x 116.0 x 116.0

- Round bottle
- Also available in recycled HDPE
- Rounded shoulders
- Also known as Boston Round
- Available from 25,000 units in any color
- Different sizes in stock
- Made in Europe

Searching for easy-squeeze packaging?

The Sauce Cylinder HDPE/LDPE mix is perfect for sauces, dressings, and marinades. Its flexible material ensures easy dispensing, making it a practical choice for food products.

Examples of fitting closures





HDPE

Basic oval





- -> Oval bottle
- Also available in recycled HDPE
- -> Rounded shoulders
- Also known as Boston Oval
- Custom color available for orders over 25,000 units
- -> Different sizes in stock
- Made in Europe

Examples of fitting closures



A versatile solution for cosmetics, pharmaceuticals, and cleaning products.

The contemporary oval design makes this bottle ideal for various industries where a modern look and practical functionality are essential.



Volume (ml)	Neck Finish	Dimensions (mm)	
30	24.410	65.4 x 35.0 x 29.0	
50	24.410	83.4 x 40.0 x 30.0	
100	24.410	118.4 x 48.0 x 30.0	
125	24.410	131.4 x 52.0 x 30.5	
150	24.410	137.4 x 59.0 x 31.0	
200	24.410	156.4 x 64.0 x 32.5	
250	24.410	164.4 x 70.0 x 35.0	G4#34G
300	24.410	164.4 x 70.0 x 35.0	More
400	24.410	186.4 x 80.0 x 42.5	information
500	24.410	198.9 x 85.0 x 46.0	and ordering online
1000	28.410	265.8 x 92.0 x 66.5	国 医 经经验的

Basic cylinder



- -> Round bottle
- -> Also available in recycled HDPE
- Wide stable bottle with sharp angles
- Multiple closures like child-safe caps, flip-top caps, spray- and dispenser pumps
- Custom color available for orders from 25,000 units
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	Dimensions (mm)
250	28.410	166.9 x 51.0 x 51.0
500	28.410	177.1 x 70.0 x 70.0
1000	28.410	230.8 x 83.0 x 83.0

Looking for versatile packaging?

The Basic Cylinder HDPE is perfect for cosmetics, pharmaceuticals, and cleaning products. Its modern design and adaptability make it suitable for a wide range of industries, providing reliable solutions for various applications.



Multi trigger



- Oval bottle
- Ideal for a trigger spray pump
- Also available in recycled HDPE
- Practical bottle with a fine grip
- Custom color available for orders from 25,000 units
- Made in Europe
- Available from stock

Volume (ml)	Neck Finish	Dimensions (mm)
500	28.410	226.5 x 88.0 x 48.2
750	28.410	256.5 x 89.5 x 63.9

Examples of fitting closures



Need reliable trigger spray packaging?

The Multi Trigger HDPE is ideal for detergents, polishes, and cleaning agents. Its practical design includes a prominent label area, ensuring effective branding and easy handling.



Multi



- -> Rectangular bottle
- Also available in recycled HDPE
- Various closures, such as child-resistant caps and dosing caps
- Custom color available for orders over 25,000 units
- —> Made in Europe

Examples of fitting closures



Looking for a flexible packaging solution?

The Multi HDPE is perfect for detergents, cleaning products, and automotive applications. Its adaptable design supports various uses, making it a versatile choice for professional needs.



Volume (ml)	Neck Finish	Dimensions (mm)
250	169 567 33202 DIN28	133.8 x 58.0 x 51.0
500	169 567 33202 DIN28	179.0 x 76.0 x 57.0
750	169 567 33202 DIN28	211.0 x 82.0 x 65.0
1000	169 / 567 / 33202 / DIN28	248.9 x 90.0 x 76.0
1000	169 / 567 / 33202 / DIN28	248.9 x 90.0 x 76.0
1500	169 567 33202 2294	223.2 x 136.8 x 87.6
2000	169 567 33202 2294	259.4 x 149.5 x 94.5
3000	169 567 33202 2294	285.2 x 175.2 x 110.5
4000	567	312.0 x 189.5 x 121.4

More information and ordering online





Multi WC







- Oval bottle
- Child-resistant screw cap with polycone sealer
- Also available in recycled HDPE
- Classic model with 20-degree sloping neck
- Practical bottle, ideal as toilet cleaner
- Custom color available for orders from 25,000 units
- Made in Europe

Examples of fitting closures



Volume (ml) **Neck Finish** Dimensions (mm)

750 600 240.4 x 88.0 x 61.0

Looking for practical toilet cleaner packaging?

The Multi WC HDPE offers a sloping neck for precise application. Its distinctive design includes a large label area, ensuring ease of use and effective branding.



Compact round



- Round bottle
- Also available in recycled PET
- Sloping shoulders
- Various colored closures
- Custom color available for orders over 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
250	567 / 28.410	116.8 x 61.2 x 61.2
500	567 / 28.410	169.0 x 72.0 x 72.0
750	567 / 28.410	203.8 x 77.5 x 77.5
1000	567 / 28.410	217.8 x 89.0 x 89.0

Examples of fitting closures



Searching for reliable, versatile packaging?

The Compact Round HDPE is perfect for cosmetics, detergents, and pharmaceuticals. Its adaptable design supports a range of applications across multiple sectors.



compact oval



- Oval bottle
- Also available in recycled HDPE
- -> Wide stable bottle
- -> From 1,000 ml with handle
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



Looking for flexible packaging?

The Compact Oval HDPE is perfect for cosmetics, detergents, and pharmaceuticals. Its sleek design supports various applications, making it a practical choice for diverse industries.



Volume (ml)	Neck Finish	Dimensio	ns (mm)		
250	567 / 28.410 / 33202	118.0 x	70.0	х	50.0
500	567 28.410 33202	174.1 x	85.0	х	53.0
750	567 28.410 33202	218.4 x	90.0	X	56.0
1000	567 28.410 33202	234.3 x	105.0	X	70.0
1000 non grip	567 / 28.410	265.8 x	92.0	X	66.5
1500	567 / 33202	233.7 x	127.5	X	83.0
2000	567 28.410 33202	260.0 x	140.0	X	90.5
3000	567 / 33202	284.0 x	172.5	Х	102.0

More information and ordering online





Body







Example of fitting closure



- Oval bottle
- Also available in recycled HDPE
- -> Bottle and cap as a single design
- Practical bottle, ideal for shower gel
- Custom color available for orders from 25,000 units
- -> Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
300	1809	192.8 x 68.5 x 38.5
500	1809	224.8 x 83.0 x 48.0

Looking for ergonomic packaging?

The Body HDPE is perfect for shampoo, bath, and shower products, as well as lotions. Its waisted design ensures a comfortable grip, making it ideal for personal care products.



Oase



- Oval bottle
- Also available in recycled HDPE
- Bottle and cap as a single design
- Practical bottle, ideal for shower gel
- -> Custom color available for orders over 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
250	649	164.0 x 73.9 x 37.0
300	649	182.0 x 80.0 x 37.0
500	649	214.0 x 88.0 x 53.1

Examples of fitting closures



Need stylish, stable packaging?

The Oase HDPE is perfect for bath and shower products, creams, and lotions. Its elliptical design ensures stability, and it can stand upside down for convenient use.



Shower





Example of fitting closure



- Oval bottle
- Also available in recycled HDPE
- Bottle and cap as a single design
- Practical bottle, ideal for shower gel
- Custom color available for orders from 25,000 units
- -> Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
250	343	156.3 x 72.1 x 37.0
300	343	159.5 x 76.0 x 40.0

Looking for user-friendly packaging?

The Shower HDPE is ideal for shower gels and shampoos. Its ergonomic grips and anti-slip studs make it easy to use, while the flip-top closure adds convenience in wet environments.



Jasmine



- Oval bottle
- -> Also available in recycled HDPE
- -> Bottle and cap as a single design
- Practical bottle, ideal for shower gel
- -> Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
250	649	170.0 x 70.0 x 37.0
300	649	189.0 x 74.0 x 37.0
500	649	223.0 x 89.0 x 48.3

Examples of fitting closures



Perfect for bath and shower products, as well as creams and lotions.

The Jasmine HDPE offers a large label area and the ability to stand upside down, making it a practical and stylish choice for personal care products.

More information and ordering online











Examples of fitting closures



- Oval bottle
- Also available in recycled HDPE
- -> Bottle and cap as a single design
- Trendy and practical bottle, ideal for shower gel
- Custom color available for orders from 25,000 units
- -> Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)
300	649	181.0 x 84.0 x 39.0

Looking for user-friendly packaging?

The Shower HDPE is ideal for shower gels and shampoos. Its ergonomic grips and anti-slip studs make it easy to use, while the flip-top closure adds convenience in wet environments.



Savon



- Oval elegant bottle
- Also available in recycled HDPE
- Bottle and cap as a single design
- Practical bottle, ideal for shower gel
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Volume (ml) Dimensions (mm) **Neck Finish** 24.410 131.6 x 80.0 x 47.4 250

Examples of fitting closures



Are you looking for elegant soap packaging?

The Savon HDPE is perfect for liquid hand soaps, creams, and lotions. Its oval design offers a large label area, making it both functional and attractive for personal care products.





Soap round



- Round bottle
- Also available in recycled HDPE
- Rounded shoulders
- Stable bottle, ideal as soap dispenser
- Custom color available for orders from 25,000 units
- Various colored closures
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	Dimensions (mm)
300	28.410	132.2 x 71.5 x 71.5
500	28.410	153.0 x 76.0 x 76.0

Need round, versatile packaging?

The Soap Round HDPE is perfect for liquid hand soaps, creams, and lotions. Its design supports various closures, offering both reliability and functionality for different applications.



Soap oval



- Oval bottle
- Also available in recycled HDPE
- Rounded shoulders
- Stable bottle, ideal as soap dispenser
- Custom color available for orders from 25,000 units
- Made in Europe

Volume (ml) Dimensions (mm) **Neck Finish** 300 28.410 140.0 x 92.0 x 44.0

Examples of fitting closures



Searching for stable, practical soap packaging?

The Soap Oval HDPE is ideal for liquid hand soaps, creams, and lotions. Its oval design offers a large label area, making it suitable for a wide range of personal care products.



Duo





- Oval bottle
- Also available in recycled HDPE
- Elegant model for countertops
- Practical bottle, ideal as washing-up liquid bottle
- Custom color available for orders over 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	sh Dimensions (mm)	
500	28.410	204.1 x 92.0 x 44.6	
750	28.410	236.7 x 92.0 x 56.6	

Looking for practical packaging?

The Duo HDPE is designed for rinsing aids, polishes, and cleaning products. Its waisted design ensures a good grip, making it a practical and versatile option across different industries.



Wash ball





200



Volume (ml) Dimensions (mm) **Neck Finish**

567/419

- Round ball
- Laundry ball features various gradation markings
- Available from stock
- -> Reusable (suitable up to 65 degrees)
- -> Custom color available for orders over 25,000 units
- Unbreakable
- Made in Europe

Searching for durable, reusable packaging?

The Wash Ball HDPE is perfect for food products, cosmetics, and pharmaceuticals. Its refillable, unbreakable design supports various closures, making it versatile and practical for different industries.

68.0 x 78.0 x 78.0





Mega







Examples of fitting closures



- Oval bottle
- Also available in recycled HDPE
- Modern model with large handle
- Practical bottle, ideal for cleaning products
- Custom color available for orders over 25,000 units
- Large label area
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)		
3000	567/33202	286.0 x 172.4 x 113.0		

Need versatile, robust packaging?

The Mega HDPE is ideal for detergents, cleaning products, and plant food. Its large label area and adaptable design make it suitable for a wide range of industrial applications.





Sauce cylinder







- Oval bottle
- Also available in recycled HDPE
- Elegant model for countertops
- Practical bottle, ideal as washing-up liquid bottle
- Custom color available for orders over 25,000 units
- -> Large label area
- Made in Europe

Examples of fitting closures



Neck Finish	Dimensions (mm)		
38.400	128.0 x 44.2 x 44.2		
38.400	166.1 x 50.0 x 50.0		
38.400	190.5 x 63.0 x 63.0		
38.400	213.0 x 73.0 x 73.0		
38.400	219.5 x 83.0 x 83.0		
	38.400 38.400 38.400 38.400		

Searching for easy-squeeze packaging?

The Sauce Cylinder HDPE/LDPE mix is perfect for sauces, dressings, and marinades. Its flexible material ensures easy dispensing, making it a practical choice for food products.

More information and ordering online







Standard square



Volume (ml)	Neck Finish	sh Dimensions (mm)		
250	28.410	141.5 x 62.0 x 40.0		
500	28.410	165.5 x 78.0 x 55.3		
750	28.410	192.8 x 85.0 x 64.0		
1000	28.410	208.3 x 96.0 x 70.0		

- Square bottle
- Also available in recycled HDPE
- Wide stable bottle with sharp angles
- Various closures, such as childresistant caps, flip-tops and pumps
- -> Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



Needing a reliable, stable packaging solution?

The Standard Square HDPE is ideal for cleaning products, chemicals, and pharmaceuticals. Its square design maximises label space, offering both functionality and a timeless look.



Standard cylinder







- -> Round bottle
- Also available in recycled HDPE
- -> Rounded shoulders
- Stable bottle, ideal as soap dispenser
- Custom color available for orders from 25,000 units
- Various colored closures
- Made in Europe

Examples of fitting closures



Volume (ml)	Dimensions (mm)	
250	ND28	166.9 x 50.0 x 50.0
500	ND28	204.5 x 64.5 x 64.5
750	ND28	235.0 x 75.0 x 75.0
1000	ND28	264.5 x 80.0 x 80.0

Looking for stable, timeless packaging?

The Standard Cylinder HDPE is perfect for cleaning products, chemicals, and pharmaceuticals. Its round design provides a large label area, ensuring versatility across multiple industries.



Mailbox rectangle



Volume (ml)	Neck Finish	sh Dimensions (mm)		
100	24.410/20.410	116.6 x 52.0 x 25.0		
250	24.410	167.0 x 72.0 x 27.5		

- Rectangular bottle
- Also available in recycled HDPE
- -> Ideal mailbox bottle, 25 mm deep
- Multiple closures like child-safe caps, flip-top caps spray- and dispenser pumps
- Custom color available for orders from 25,000 units
- Large label area
- Made in Europe

Examples of fitting closures



Searching for stable, durable packaging?

The Mailbox Rectangle HDPE is perfect for cleaning products, chemicals, and cosmetics. Its rectangular shape ensures stability, making it ideal for shipping via mailbox parcels.



Professional trigger





- -> Round bottle
- Ideal for a trigger spray pump
- Also available in recycled HDPE
- -> Practical and stable bottle
- Custom color available for orders from 25,000 units
- -> Available from stock
- Made in Europe

Examples of fitting closures



 Volume (ml)
 Neck Finish
 Dimensions (mm)

 750
 28.410
 195.5 x 91.0 x 91.0

Looking for stable, reliable packaging?

The Professional Trigger HDPE is designed for use with trigger sprays. Its narrow neck and wide base provide both practicality and stability for various industrial applications.



Slim trigger



- Oval bottle
- Ideal for a trigger spray pump
- Also available in recycled HDPE
- Practical and stable bottle
- Custom color available for orders from 25,000 units
- Made in Europe

Volume (ml)	Neck Finish	Dimensions (mm)		
500	28.410	241.5 x 92.2 x 42.0		
750	28 410	2570 x 920 x 525		

Examples of fitting closures



Requiring a slim, practical trigger spray bottle?

The Slim Trigger HDPE is ideal for detergents, polishes, and cleaning agents. Its sleek design includes a prominent label area, ensuring clear branding and effective use.



Eclipse oval







- Oval bottle
- Also available in recycled HDPE
- Conical shoulders
- Contemporary model
- Custom color available for orders from 25,000 units
- Different sizes in stock
- Made in Europe

Examples of fitting closures



Volume (ml)	Neck Finish	inish Dimensions (mm	
50	24.410	89.4 x 45.0 x 28.0	
100	24.410	126.4 x 52.0 x 31.0	
150	24.410	145.4 x 62.0 x 43.5	
200	24.410	157.4 x 68.0 x 39.0	
250	24.410	169.4 x 75.0 x 42.5	
500	24.410	221.4 x 92.0 x 52.0	

Need elegant, versatile packaging?

The Eclipse Oval HDPE is perfect for cosmetics like shampoos, creams, and lotions. Its sleek oval design offers both style and functionality, making it a top choice for premium brands.

More information and ordering online





Bullet round





Volume (ml)	Neck Finish	Dimensions (mm)		
50	24.410	91.4 x 34.0 x 34.0		
100	24.410	124.4 x 39.5 x 39.5		
150	24.410	148.9 x 43.5 x 43.5		
200	24.410	166.4 x 47.0 x 47.0		
250	24.410	182.9 x 50.0 x 50.0		
500	24.410	214.9 x 65.0 x 65.0		
1000	28.410	248.6 x 85.0 x 85.0		

- Round conical bottle
- -> Also available in recycled HDPE
- -> Conical shoulders, also known as Dune
- -> With spout cap, ideal bottle for dressings
- Custom color available for orders from 25,000 units
- Different sizes in stock
- Made in Europe

Examples of fitting closures



Designed for cosmetic and food products, including shampoos, creams, and lotions.

The distinct conical shape of the Bullet Round HDPE adds a modern touch, making it a versatile and practical option across various industries.







From waste to resource Quick guide on how to (re)use plastic properly

Plastic is a fantastic product if we use it right. As a producer and distributor of plastic bottles, we know how to do this. However, we are aware that we cannot do this alone. To successfully use plastic in an environmentally friendly way, we need our chain partners to collaborate with us. In this overview, we share 7 tips on how to do so.

Choose the right kind of plastic

Selecting the appropriate type of plastic for your products is crucial. Opt for plastics that are easier to recycle and have a lower environmental impact. For instance, PET and HDPE are widely recycled and have established recycling streams.

Inform customers about recycling

Educating customers on how to recycle plastic bottles properly can significantly boost recycling rates. Clear labelling and instructions on the packaging can guide consumers to dispose of their plastic responsibly, reducing contamination in recycling bins.

Buy from a sustainable company

Sourcing plastic from companies that prioritize sustainability helps ensure that the entire supply chain is environmentally friendly.

As a supplier, we aim to be eco-friendly, by using renewable energy and minimizing waste in our production processes.

Choose natural colours

Using natural or clear colours in plastic products can enhance their recyclability. Dark and brightly coloured plastics are harder to recycle and often end up in landfills. By sticking to natural colours, we can improve the quality of recycled plastics.

Produce and sell in Europe

Manufacturing and distributing products within Europe can reduce the carbon footprint associated with transportation. Shorter supply chains mean lower emissions and a smaller environmental impact, making the process more sustainable.

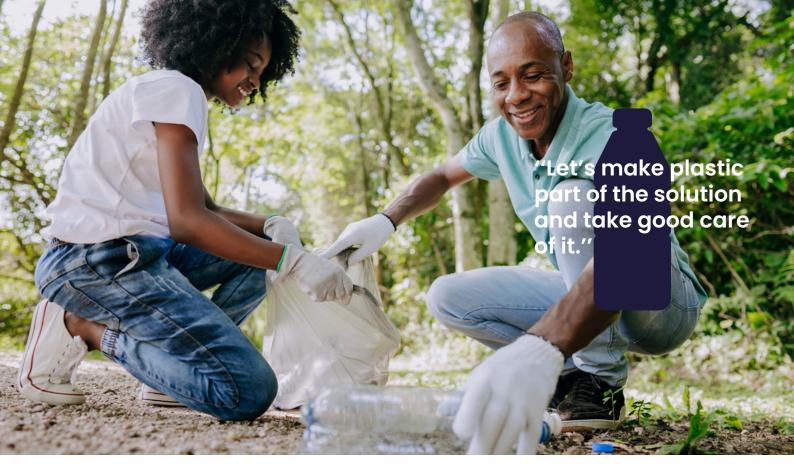
Improve packaging designs

Innovative packaging designs that use less plastic without compromising quality can greatly reduce environmental impact.
Light weighting and redesigning products to use minimal material help conserve resources and decrease waste.

Use recycled plastic

Incorporating recycled plastic into new products closes the loop and reduces the demand for virgin plastic. This practice supports the recycling industry and decreases the overall environmental footprint of plastic production.





Our vision is to keep using plastic while caring for the world around us. With the right strategies and partners, you can do both. Do you want to work together on sustainable packaging with the use of recycled plastic? Or do you want to receive personalized tips for reducing your plastic footprint? Please get in touch with us.

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